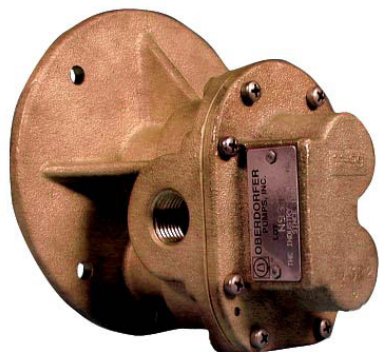




OBERDORFER®

An Ingersoll Rand Business

N970 Series Bronze Close Coupled Rotary Gear Pumps



Features

- 3/4" NPT Ports
- Temp. Range: 32°F - 140°F
- Bronze Body, Stainless Steel Shaft
- Helical gears for quiet operation
- Easy Field Assembly to Motors
- Self-Lubricating Carbon Bearings
- O-ring seal for maximum leak protection

General Description

Pump housings and gears are made of top quality bronze, shafts are stainless steel 303. Bearings are made of high performance carbon-graphite material selected for wear resistance and long service life.

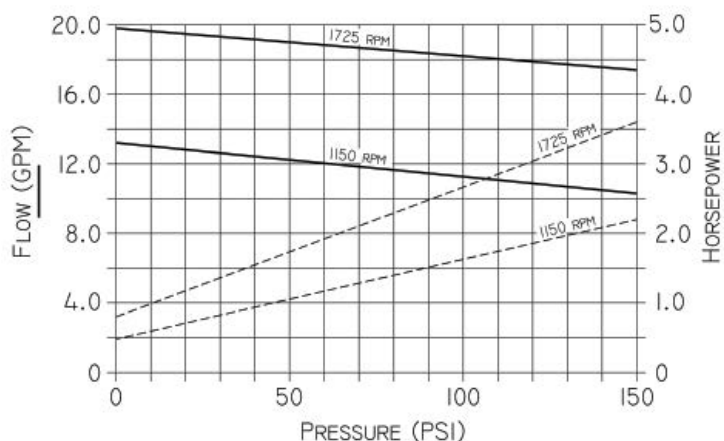
Gear pumps are positive displacement pumps. Each shaft revolution displaces a definite amount of liquid relatively unaffected by the back pressure in the discharge line. Shaft speed and flow are directly proportional.

Liquids and Temperature

These pumps are suitable for all liquids that are compatible with bronze. Most common liquids are water, oil and mild chemicals in the pH-range of 4 to 11. Viscous liquids require reduced shaft speeds of 1150 RPM or lower. Consult factory. Liquids containing solids, abrasives, powders or paint pigments are definitely not recommended for gear pumps. If abrasives are unavoidable, use a very low shaft speed.

Performance

Capacity Water at 70°F



The recommended liquid temperature range is 32° to 140°F for longest pump life. If more extreme temperature conditions exist, our factory should be consulted. Freezing of water-filled pumps can cause damage and must be avoided. Oils at low temperatures are very viscous requiring a lower speed or extra power.

Rotation and Relief Valve

The relief valve is not intended to be a metering or flow control device. Its main purpose is to function as a discharge pressure relief when spring tension is exceeded by the discharge pressure. Overheating can occur within 5-10 minutes if the discharge line is completely shut off for extended periods.

Unless otherwise specified, the pump motor unit is supplied by the factory for shaft rotation clockwise from shaft end. Reversing the motor rotation will reverse the "in" and "out" ports and also requires changing the relief valve location. The relief valve is always on the discharge side in this pump series. The factory pressure setting is 50 PSIG. To increase pressure, turn the relief valve adjusting screw in a clockwise direction.

To reverse single phase motors, find instructions on the inside of the junction box cover or on the name plate of the motor. Three phase motors are not wired for any particular rotation. They can be reversed by interchanging any two (2) wires of the three (3) wire leads.

Drive

Close coupled pumps are mounted directly to the electric motor by means of a suitable adapter bracket. The pump drive shaft is connected to the motor shaft by a flexible coupling.



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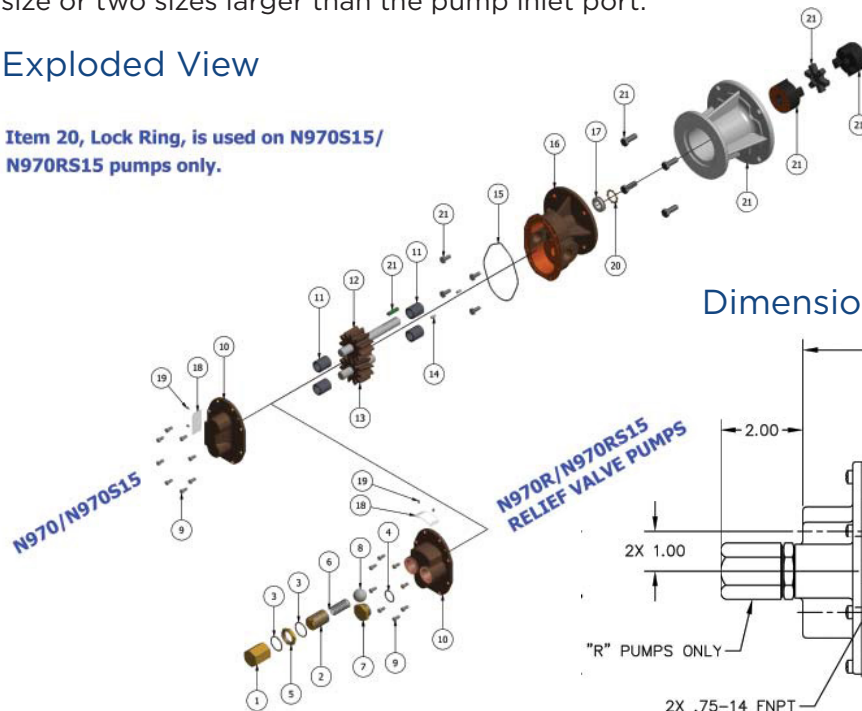
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Suction Lift

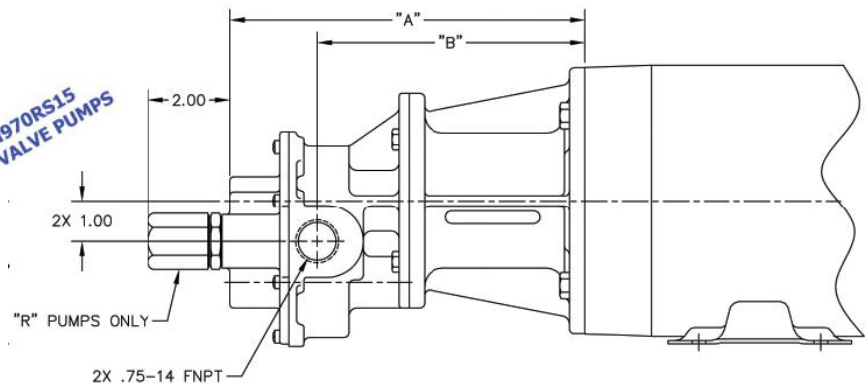
As a general rule, the suction lift should be kept at an absolute minimum by placing the pump as close to the liquid source as possible. A gear pump in new condition can lift 20 feet of water in the suction line. A foot valve (preferably with built-in strainer) is recommended at the beginning of the suction line. For a first start-up, the pump should be primed to avoid dry running. Minimum size of the suction pipe is the size of the pump inlet port. For longer suction lines (over 3 feet), or for viscous liquids, the pipe size should be at least one size or two sizes larger than the pump inlet port.

Exploded View

Item 20, Lock Ring, is used on N970S15/
N970RS15 pumps only.



Dimensions



Parts List

	1	2	3	4	5	6	7	8	9	10	11*
	Bypass Nut	Adj. Screw	O-Ring	O-Ring	Locknut	Spring	Plugnut	Ball	Screw	Cover	Bearing
Model	Qty. 1	Qty. 1	Qty. 2	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 8	Qty. 1	Qty. 4
OBN970	NA	NA	NA	NA	NA	NA	NA	NA	OB5385	OB9326NN5N	OB5091
OBN970R	OB5276	OB5275	OB9797-022	OB9797-019	OB1642D	OB5277	OB5278R	OB6217	OB5385	OB9327NN5B	OB5091
OBN970S15	NA	NA	NA	NA	NA	NA	NA	NA	OB5385	OB9326NN5N	OB5091
OBN970RS15	OB5276	OB5275	OB9797-022	OB9797-019	OB1642D	OB5277	OB5278R	OB6217	OB5385	OB9327NN5B	OB5091

	12*	13*	14	15*	16	17*	18	19	20*	21	
	Drive Gear Assy	Idle Gear Assy	Dowel Pin	O-Ring	Body	Lipseal	Tag	Tag Screw	Lock Ring	Adapter Kits	Repair Kits
Model	Qty. 1	Qty. 1	Qty. 2	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 2	Qty. 1		
OBN970	OB32958	OB32959	OB8885	OB9797-045	OB9328NE2N	OB5463	OB9344	OB9345	NA	See table (H Kit Shown)	OB12085
OBN970R	OB32958	OB32959	OB8885	OB9797-045	OB9328NE2N	OB5463	OB9344	OB9345	NA		OB12085
OBN970S15	OB32958	OB32959	OB8885	OB9797-045	OB9328NE2N	OB9997	OB9344	OB9345	OB3033		OB12111
OBN970RS15	OB32958	OB32959	OB8885	OB9797-045	OB9328NE2N	OB9997	OB9344	OB9345	OB3033		OB12111

* Repair kit contains 11, 12, 13, 15, 17 & 20

Adapter Kits		
Adapter Kit	Part Number	Description
H	OB11299	56C Frame
J	OB11300	143TC/145TC
K	OB11301	182TC/184TC
L	OB11302	213TC/215TC

Motor/Adapter Kit Dimensions (Inches)				
Model	Motor Frame	A	B	C
OBN970(R)H OBN970(R)HS15	56C	8.68	6.56	3.50
OBN970(R)J OBN970(R)JS15	143TC/145TC	8.68	6.56	3.50
OBN970(R)K OBN970(R)KS15	182TC/184TC	9.50	7.38	4.50
OBN970(R)L OBN970(R)LS15	213TC/215TC	9.50	7.38	5.25

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